

### **Process Analytics**

## Fittings and Controllers





### **Ceramat WA 153**

#### Retractable fitting with ceramic sealing for extreme conditions

The Ceramat WA 153 retractable fitting enables the reliable, automatic cleaning and calibration of 12 mm sensors without process interruption, ensuring reliable process management. Thanks to their indestructible ceramic sealing to the process, Ceramat retractable fittings are suitable for particularly complex measuring tasks for a wide range of applications in which conventional fittings typically fail. And the special design accommodates the use of optical probes. The sensor receives a steady stream of data since measurement is no longer affected by conventional immersion tube design.

#### **Applications**

Highly corrosive processes (chlorine production, phosgenation) and processes with depositing, abrasive and incrusting solids. Flue gas desulfurization, gas scrubbers, sugar production, dyes and pigment synthesis, special incrusting industrial wastewaters.

#### **Facts and Features**

- For extreme conditions
- Ceramic sealing to the process:
  - Extremely high hardness (Mohs hardness 9) prevents sealing surface wear in abrasive media.
  - · Virtually wear-resistant
  - High, permanent tightness due to lapped and polished sealing surfaces
  - · High mechanical strength
  - · High temperature stability
  - High chemical resistance
  - Sterilizable
- Plug & play for all process media thanks to central multiplug
- Contamination-resistant design with smooth surfaces
- All maintenance work possible on site
- Drive easy to replace under process conditions
- Cyclone rinsing for optimum cleaning effect
- Cavity rinsing for accurate measured values and improved hygiene
- Sensor dismount guard in conjunction with Uniclean 900/ Unical 9000
- Superior sensor immersion depth
- Standard sensor length (225 mm)
- Special version for electrodes with pressurizable liquid electrolyte (for 250 mm sensors with electrolyte reservoir)
- Wetted outer body made of stainless steel 1.4404, PEEK, Hastelloy C22 or titanium
- Special designs for optical probes:
  - Torsion prevention for fiber optic cable thanks to special rotary fitting
  - Bracket for holding the corrugated conduit that contains the fiber optic cables



### **Product Range**

| Basic Unit                | WA 153-  |        |                  |                            |                  |                 |                                      |   |   |   |     |             |                            |                                      |   |   |   |        |
|---------------------------|--|--------|------------------|----------------------------|------------------|-----------------|--------------------------------------|---|---|---|-----|-------------|----------------------------|--------------------------------------|---|---|---|--------|
| Explosion protection      | ATEX Zone 0<br>Without   | X<br>N |                  |                            |                  |                 |                                      |   |   |   |     |             |                            |                                      |   |   |   |        |
| Sensor                    | Sensor, Ø 12 mm, with PG 13.5<br>pH sensor, Ø 12 mm, pressurized<br>Optical sensor, Ø ½" (12.7 mm)<br>Optical sensor, Ø 12 mm  |        | 0<br>1<br>2<br>3 |                            |                  |                 |                                      |   |   |   |     |             |                            |                                      |   |   |   |        |
| Gasket material           | FKM<br>EPDM<br>EPDM - FDA<br>FKM - FDA<br>FFKM - FDA<br>FFKM   |        |                  | A<br>B<br>E<br>F<br>H<br>K |                  |                 |                                      |   |   |   |     |             |                            |                                      |   |   |   |        |
| Sensor protection tube    | Hastelloy C22<br>PEEK<br>1.4404<br>Titanium  |        |                  |                            | B<br>E<br>H<br>T |                 |                                      |   |   |   |     |             |                            |                                      |   |   |   |        |
| Sensor socket             | Hastelloy C 22, without protection Hastelloy C 22, short protection  1.4404, without protection 1.4404, short protection 1.4404, long protection 1.4404, full protection PEEK, without protection Titanium, without protection Titanium, short protection  |        |                  |                            |                  | B B H H H H T T | 0<br>1<br>0<br>1<br>2<br>3<br>0<br>0 |   |   |   |     |             |                            |                                      |   |   |   |        |
| Scraper for sensor socket | Without PEEK, natural  |        |                  |                            |                  |                 |                                      | 0 |   |   |     |             |                            |                                      |   |   |   |        |
| Immersion depth           | Special immersion depth 23-104 mm (1 mm ir Immersion depth 105 mm (max.)   | creme  | ent              | s)                         |                  |                 |                                      |   | 0 | 0 | 0 5 |             |                            |                                      |   |   |   |        |
| Fitting material, wetted  | Hastelloy C22<br>1.4404<br>Titanium  |        |                  |                            |                  |                 |                                      |   |   |   |     | B<br>H<br>T |                            |                                      |   |   |   |        |
| Process connection        | Flange, loose, 1.4571, PN10/16, DN 50<br>Flange, loose, 1.4571, PN10/16, DN 65<br>Flange, loose, 1.4571, PN10/16, DN 80<br>Flange, loose, 1.4571, PN10/16, DN 100<br>Flange, loose, 1.4571, PN40, DN 50<br>Flange, loose, 1.4571, PN40, DN 65<br>Flange, loose, 1.4571, PN40, DN 80<br>Flange, loose, 1.4571, PN40, DN 100 |        |                  |                            |                  |                 |                                      |   |   |   |     |             | B<br>B<br>B<br>E<br>E<br>E | 1<br>2<br>3<br>4<br>1<br>2<br>3<br>4 |   |   |   |        |
|                           | Dairy pipe DN 50<br>Dairy pipe DN 65<br>Dairy pipe DN 80   |        |                  |                            |                  |                 |                                      |   |   |   |     |             | C<br>C                     | 1<br>2<br>3                          |   |   |   |        |
|                           | Flange, loose, ANSI 316, 150 lbs, 2"<br>Flange, loose, ANSI 316, 150 lbs, 3"   |        |                  |                            |                  |                 |                                      |   |   |   |     |             | D<br>D                     | 1 3                                  |   |   |   |        |
|                           | Clamp 2.5″<br>BioControl, 1.4404, DN 65<br>Varivent, 1.4404 (≥ DN 50)  |        |                  |                            |                  |                 |                                      |   |   |   |     |             | L<br>V                     | 3<br>2<br>1                          |   |   |   |        |
| Probe guard               | Without<br>With, version 1   |        |                  |                            |                  |                 |                                      |   |   |   |     |             |                            |                                      | 0 |   |   |        |
| Special version           | Without<br>Inlet and outlet made of 1.4404   |        |                  |                            |                  |                 |                                      |   |   |   |     |             |                            |                                      |   | 0 | 0 | 0<br>K |

Further configurations of these options may be available on request.

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### **Specifications**

| Permissible process temperature        | During movement  | 5 120 °C, briefly (30 min.) 140 °C   |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|--|
| Permissible process pressure           | During movement  | 10 bar (at 0 140 °C)   |  |  |  |  |  |  |
|  | Static in service position   | 16 bar (at 0 40 °C)  |  |  |  |  |  |  |
| Ambient temperature                    | -10 70 °C  |  |  |  |  |  |  |  |
| Protection                             | IP 66  |  |  |  |  |  |  |  |
| Permissible pressure for probe control | 4 7 bar  |  |  |  |  |  |  |  |
| Immersion depth                        | Approx. 135 mm, depending on process connection  |  |  |  |  |  |  |  |
| Process connection                     | Flanges DN 50/DN 65/DN 80/DN 100   | Flanges ANSI 2", 2 ½", 3", 3½", 4"   |  |  |  |  |  |  |
|  | Dairy-pipe screw joint DN 50/DN 65/DN 80/DN 100  |  |  |  |  |  |  |  |
|  | Clamp 2.5"   | BioControl, 1.4404, DN 65  |  |  |  |  |  |  |
|  | Varivent, 1.4404 (≥ DN 50)   |  |  |  |  |  |  |  |
| Outlet                                 | Connection for hose nipple with coupling nut (Unical 9000/Uniclean 900) Internal shut-off by ceramic disks |  |  |  |  |  |  |  |
| Inlet                                  | Connection for multi-plug connection Unio  | cal/Uniclean   |  |  |  |  |  |  |
| Sensors                                | With solid electrolyte   | Ø 12 mm, length 225 mm with temperature<br>detector, thread PG 13.5                            |  |  |  |  |  |  |
| Special functions                      | Rinsing interior cavities  |  |  |  |  |  |  |  |
|  | with liquid electrolyte  | Ø 12 mm, length 250 mm with temp detecto   |  |  |  |  |  |  |
|  | Optical sensors  | Ø 12 mm, Ø 12.7 mm (½")  |  |  |  |  |  |  |
| Process connections                    | See product code   |  |  |  |  |  |  |  |
| Connections                            | Outlet   | Socket for Unical media hose   |  |  |  |  |  |  |
|  | For pressurized sensors  | Hose connection NW 6  Pressure in sensor chamber 0.5 1 bar above process pressure (max. 7 bar) |  |  |  |  |  |  |
|  | For compressed air, rinse and calibration media (control air for retractable fitting)                      | for Unical multiplug   |  |  |  |  |  |  |
| Limit switch                           | Contactless electrical limit position control Uniclean 900 or standard media interface Z                   | -  |  |  |  |  |  |  |
| Immersion depths / Dimensions          | See dimension drawings   |  |  |  |  |  |  |  |
| Wetted materials                       | See product code   |  |  |  |  |  |  |  |
| Certificates                           | Inspection Certificate 3.1 (optional)<br>ATEX II 1 GD c II   |  |  |  |  |  |  |  |



### **Design Examples**

Sensor with solid electrolyte, 225 mm



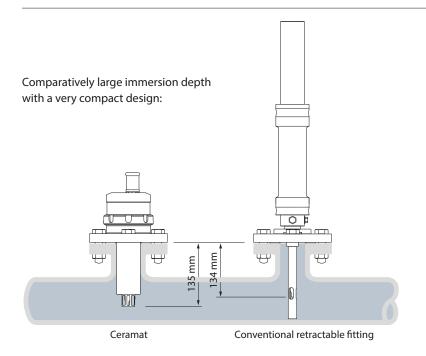
Sensor with liquid electrolyte, pressurizable, 250 mm



Optical probe Ø 12 mm or Ø 12.7 mm



### **Immersion Depth**



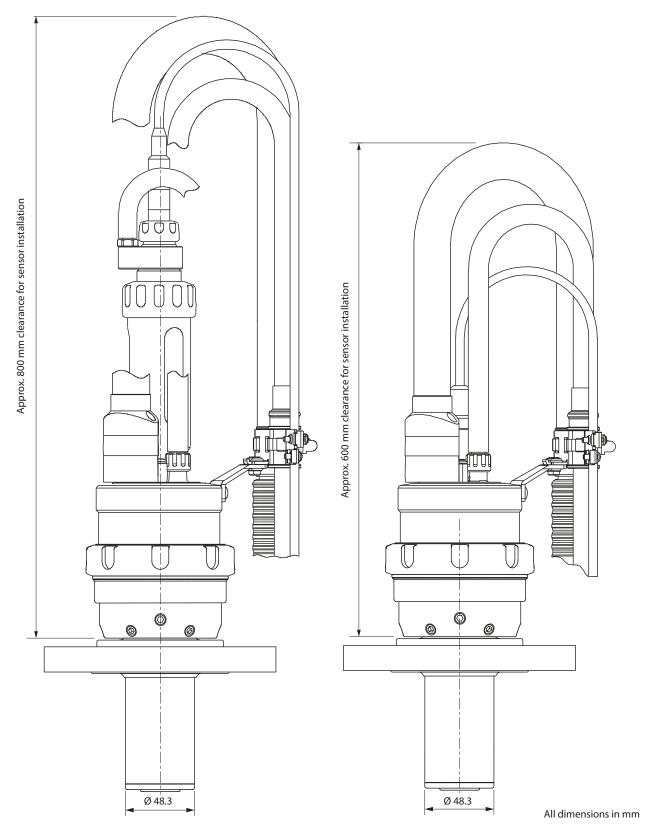
Knick >

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### **Dimension Drawings**

Ceramat WA 153 for sensors with liquid electrolyte

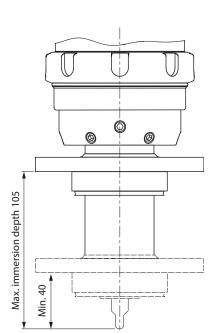
Ceramat WA 153 for sensors with solid electrolyte



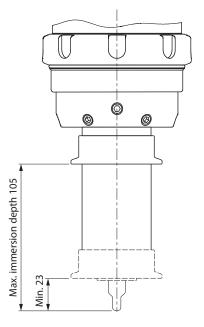


### **Process Connection Design Examples**

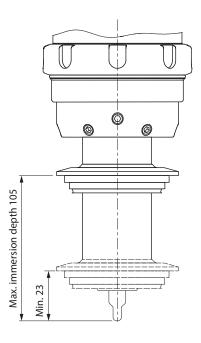
### BioControl process connection



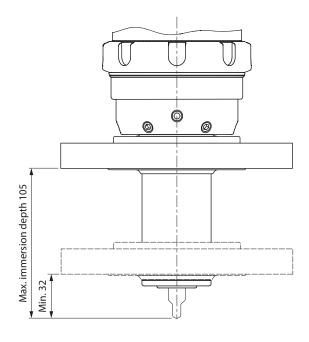
**Tri-Clamp process connection** 



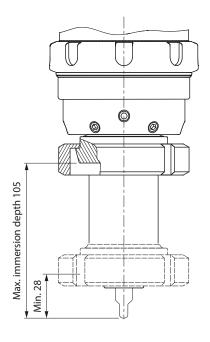
Varivent process connection



### Flange process connection



### Dairy pipe process connection



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# Fittings and Controllers

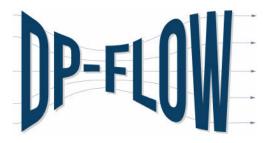
#### **Accessories for Ceramat WA 153**

|                        |                               | Order no.         |
|------------------------|-------------------------------|-------------------|
| Mounting wrench fo     | or Ceramat                    | ZU 0648           |
| Sensor mounting wr     | rench, 19 mm                  | ZU 0647           |
| Standard media (SM)    | ) interface, PP/FKM           | ZU 0631           |
| Standard media (SM)    | ) interface, PEEK/FKM         | ZU 0631/PEEK-FKM  |
| Standard media (SM)    | ) interface, PEEK/EPDM        | ZU 0631/PEEK-EPDM |
| Standard media (SM)    | ) interface, PEEK/FFKM        | ZU 0631/PEEK-FFKM |
| Pneumatically opera    | ated manual control valve     | ZU 0646           |
| Pneumatically contro   | ZU 0669                       |                   |
| Adapter for addition   | al medium, PEEK/FKM           | ZU 0654/1         |
| Adapter for addition   | nal medium, PEEK/EPDM         | ZU 0654/2         |
| Adapter for addition   | nal medium, PEEK/FFKM         | ZU 0654/3         |
| Adapter for addition   | nal medium, steel 1.4571/FKM  | ZU 0655/1         |
| Adapter for addition   | nal medium, steel 1.4571/EPDM | ZU 0655/2         |
| Adapter for addition   | ZU 0655/3                     |                   |
| Air supply for pressu  | ZU 0670/1                     |                   |
| Air supply for pressu  | ZU 0670/2                     |                   |
| Hose, 20 m (extension  | on for ZU 0670)               | ZU 0713           |
| Outlet hose            | 3.5 m                         | ZU 0889           |
|                        | 10 m                          | ZU 0889-010       |
| Gaskets for Ceramat    | WA 153                        | On request        |
| Sensor sockets for Co  | On request                    |                   |
| Inspection Certificate | ZU 0268/WA15n                 |                   |



### **Check Valve for Ceramat WA 153**

|                                 |                        | RV01- |   |   |   |   |
|---------------------------------|------------------------|-------|---|---|---|---|
| Housing material, valve body    | Stainless steel 1.4404 |       | Н |   |   |   |
|                                 | PEEK                   |       | E |   |   |   |
| Gasket material                 | FKM                    |       |   | Α |   |   |
|                                 | EPDM                   |       |   | В |   |   |
|                                 | FFKM                   |       |   | c |   |   |
|                                 | FKM FDA                |       |   | F |   |   |
|                                 | EPDM FDA               |       |   | E |   |   |
|                                 | FFKM FDA               |       |   | Н |   |   |
| Inlet connection, female thread | G1/4                   |       |   |   | 4 |   |
|                                 | G1/8                   |       |   |   | 8 |   |
| Outlet connection,              | G1/4                   |       |   |   |   | 4 |
| male thread                     | G1/8                   |       |   |   |   | 8 |



www: www.dp-flow.co.uk email: sales@dp-flow.co.uk